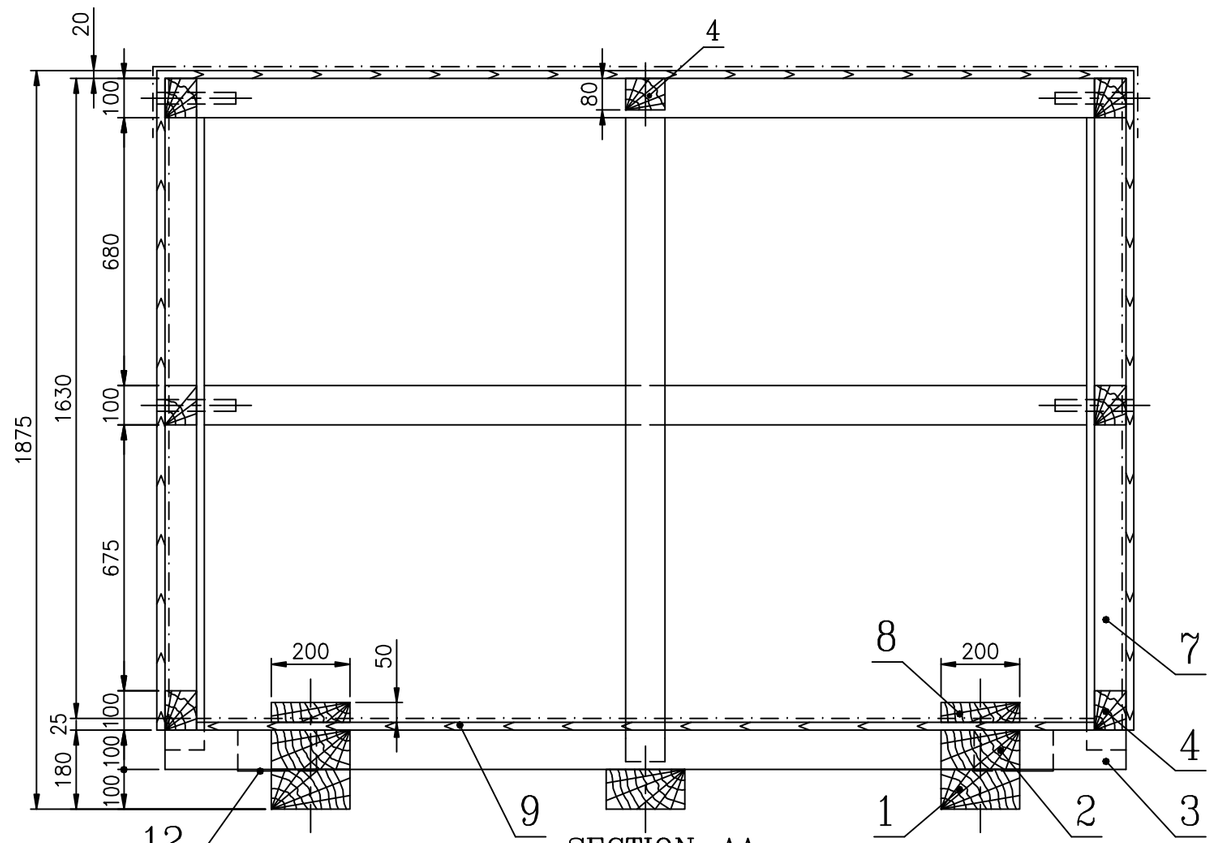
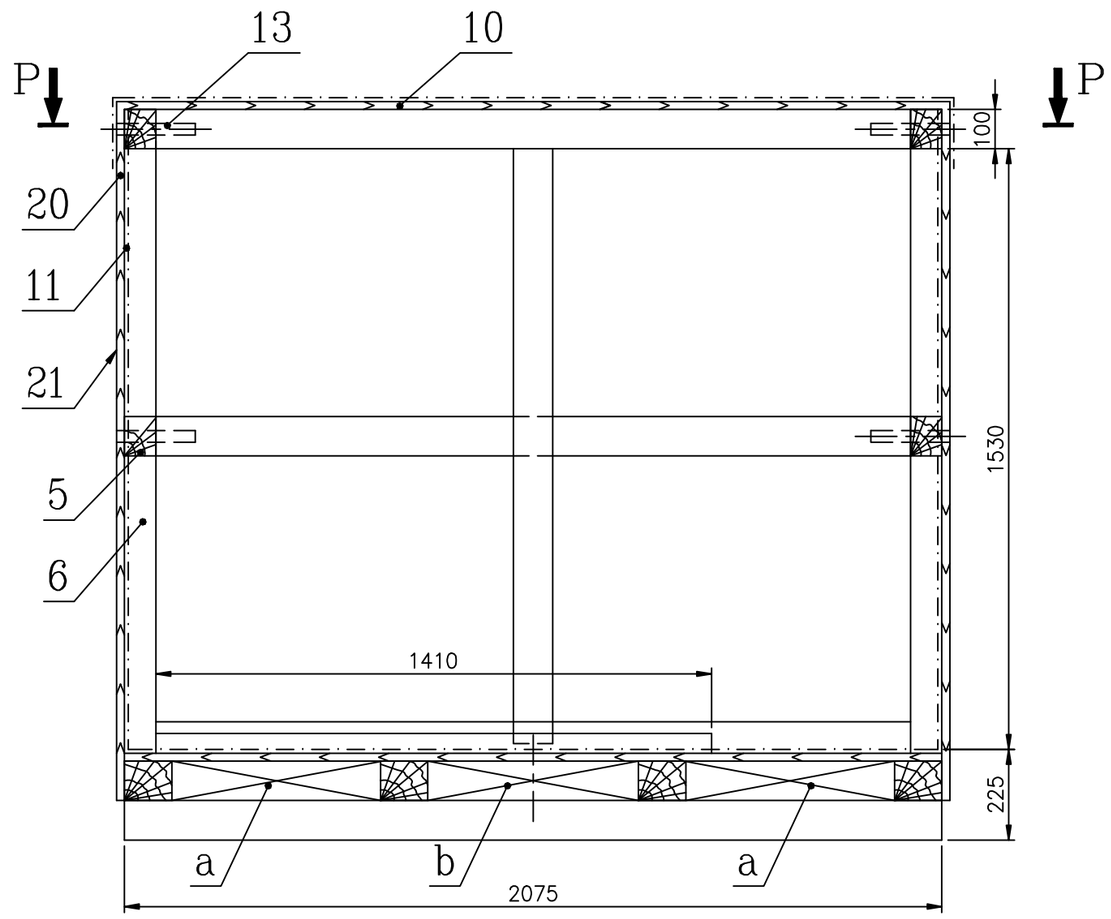
FIRST ANGLE PROJECTION

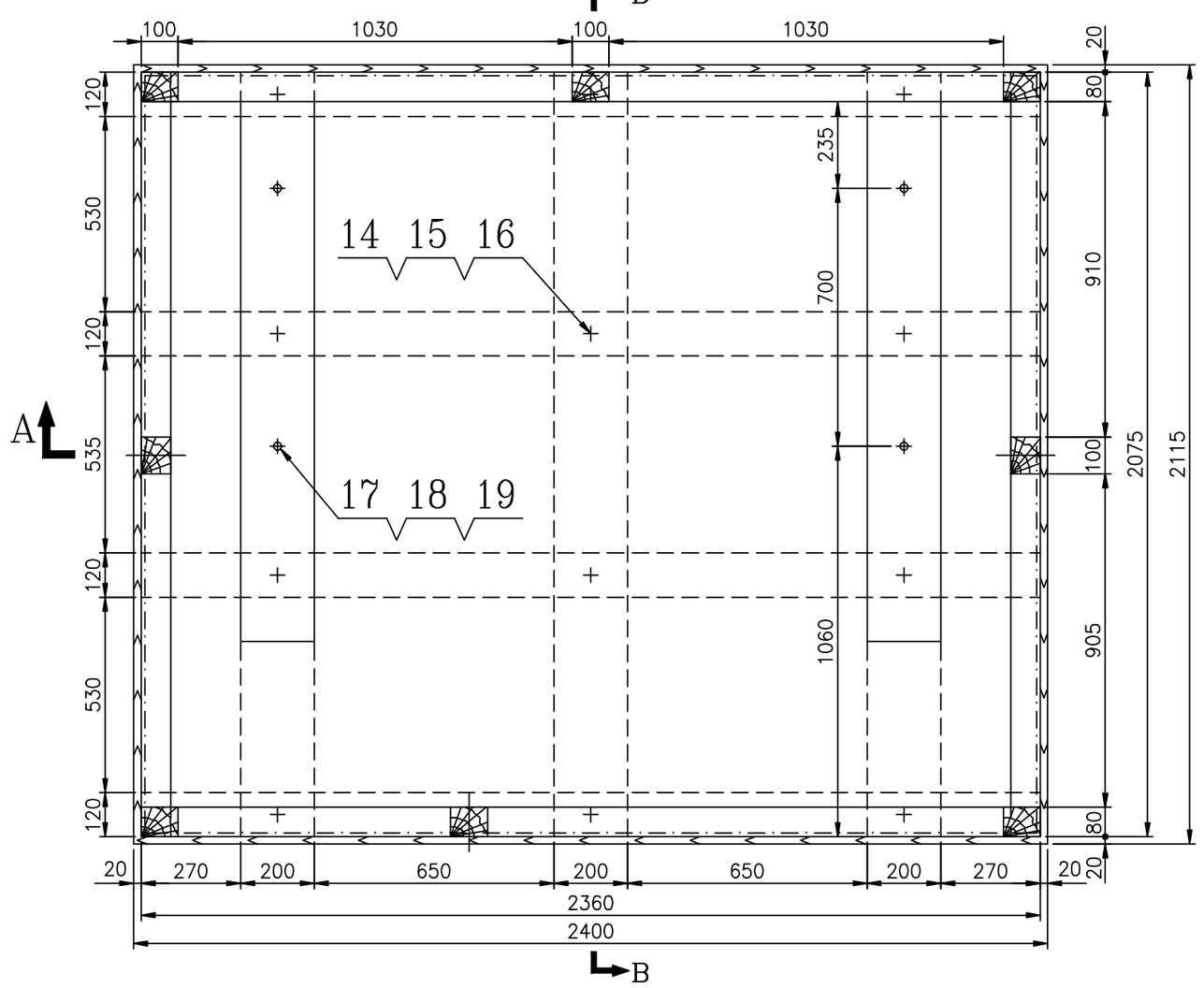
(ALL DIMENSIONS ARE IN mm)

DRG. NO. 2-94-11-0291

SHT. 01 OF 01







PLAN AT P-P

NOTE:-

1. PACKING INSTRUCTIONS AS PER HY:0490572.
2. PACKING WOOD AS PER HY:51463.
3. COMPONENT PRESERVATION AS PER HY:0490563.
4. FOR EXPORT PLYWOOD & G.I. SHEET (P.No. 20 & 21) TO BE USED IN PLACE OF PLANKS (Pos. No.-10)

DIMENSIONS OF THE CASE:-
2400 x 2115 x 1875=9.52M^3
NET WT:- 4609 KGs.
MATL. CODE: HY9811073872
(2-CPDC-0019/S)

Pos.No.	DESCRIPTION		SIZE	No.PCS
21	G.I. SHEET IS:277		0.63mm THICK SIDE & TOP (OUTSIDE) BOTTOM (OUTSIDE)	
20	PLYWOOD WWR/BC IS:303		8mm THICK (SIDES)	-
19	WASHER		ø22	8
18	NUT		M20	8
17	STUD		M20 x 600	4
16	WASHER		ø14	12
15	NUT		M12	12
14	BOLT		M12 x 220	12
13	STEEL BRACKET		200 x 200 x 30	8
12	LIFTING ANGLE		100 x 100 x 200	4
11	H.B.P COATED KRAFT PAPER		SIDES & BOTTOM (INSIDE) TOP (OUTSIDE)	
10	PLANKS		20mm THICK	
9	BOTTOM PLANK		25mm THICK	-
8	PEDESTAL BEAM		50 x 120 x 1410	2
7	STRUT		80 x 100 x 1505	2
6	STRUT		80 x 100 x 1595	6
5	HORIZONTAL RUNNER		80 x 100 x 2360	4
4	HORIZONTAL RUNNER		80 X 100 X 1915	7
3	SUPPORTING BEAM		100 X 120 X 2360	4
2	INTERMEDIATE BEAM	a	100 X 120 X 535	2
		b	100 X 120 X 530	4
1	SKID		100 x 200 X 2075	3

TYPE OF PRODUCT HNK-71/2,8/32-4
OR
NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

	NAME	SIGN.	DATE	NO.OF VAR.
DRN.	POORNIMA CAD		14.11.03	-NA-
CHD.	T.MURALI		14.11.03	
APPD.	C.V.S.RAO		14.11.03	

DEPT. CPDC	UNTOL. DIMS. GR. ¢/M/#		SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
CODE 840C			1:15	-NA-	-NA-	-NA-	-NA-

TITLE PACKING CASE FOR FRONT BEARING HOUSING ASSY. (BED PLATE HOUSING & MAIN OIL PUMP M/S SAIL ROURKELA, KUTCH LIGNITE) MALTA

CARD CODE -NA-

DRAWING NO. 2-94-11-0291 REV. 03

SHT. No 01 NO. OF SHT. 01

REV.	DATE	ALTERED	CHD/APPD
03	14.11.03	DRAWING REDRAWN IN ACAD. INCORPORATING ALL PREVIOUS REVISIONS.	

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GENERAL DIMENSIONAL LIMITS,FITS & TOLERANCES AS PER HY0230261

COMPUTER FILE NAME 2940291.DWG

REF. DRG. NO.

SIGN. AND DATE

INVENTORY NO